



**SECTION 1
 CHEMICAL PRODUCT AND IDENTIFICATION**

United States Gypsum Company
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 Chicago, Illinois 60661-3637
 A Subsidiary of USG Corporation

Product Safety: 1 (800) 507-8899
www.usg.com
 Version Date: May 8, 2008
 Version: 3

PRODUCT(S) RED TOP® Keenes Cement

CHEMICAL FAMILY / GENERAL CATEGORY Industrial Products, Gypsum

SYNONYMS Blend of Gypsum (Calcium Sulfate Dihydrate, Hydrous Calcium Sulfate, CaSO₄•2H₂O), Potassium Sulfate and Anhydrite (Calcium Sulfate, Anhydrous Calcium Sulfate, CaSO₄)

**SECTION 2
 HAZARD IDENTIFICATION**

EMERGENCY OVERVIEW:

⚠CAUTION!

This product is not expected to produce any unusual hazards during normal use. Exposure to high dust levels may irritate the skin, eyes, nose, throat, or upper respiratory tract.

POTENTIAL HEALTH EFFECTS (See Section 11 for more information)

ACUTE :

Inhalation	Exposure to dust generated during the handling or use of the product may irritate eyes, skin, nose, throat, and upper respiratory tract. Persons subjected to large amounts of this dust will be forced to leave area because of nuisance conditions such as coughing, sneezing and nasal irritation. Labored breathing may occur after excessive inhalation. If respiratory symptoms persist, consult physician.
Eyes	Dust can cause mechanical irritation of eyes. If burning, redness, itching, pain or other symptoms persist or develop, consult physician.
Skin	None known.
Ingestion	None known.

CHRONIC:

Inhalation	Prolonged and repeated exposure to airborne free respirable crystalline silica can result in lung disease (i.e., silicosis) and/or lung cancer. The development of silicosis may increase the risks of additional health effects. The risk of developing silicosis is dependent upon the exposure intensity and duration.
Eyes	None known.
Skin	None known.
Ingestion	None known.

TARGET ORGANS: Eyes, skin and respiratory system.

PRIMARY ROUTES OF ENTRY: Inhalation, eyes and skin contact.

CARCINOGENICITY CLASSIFICATION OF INGREDIENT(S) All substances listed are associated with the nature of the raw materials used in the manufacture of this product and are not independent components of the product formulation. All substances, if present, are at levels well below regulatory limits. See Section 11: Toxicology Information for detailed information.

MATERIAL	IARC	NTP	ACGIH	CAL- 65
Crystalline silica	1	1	A2	Listed
IARC - International Agency for Research on Cancer: 1- Carcinogenic to humans; 2A – Probably carcinogenic to humans; 2B – Possibly carcinogenic to humans; 3 - Not classifiable as a carcinogen; 4 – Probably not a carcinogen				
NTP – National Toxicology Program (Health and Human Services Dept., Public Health Service, NIH/NIEHS): 1- Known to be carcinogen; 2- Anticipated to be carcinogens				
ACGIH – American Conference of Governmental Industrial Hygienists: A1 – Confirmed human carcinogen; A2 – Suspected human carcinogen; A3 – Animal carcinogen; A4 - Not classifiable as a carcinogen; A5 – Not suspected as a human carcinogen				
CAL-65 – California Proposition 65 “Chemicals known to the State of California to Cause Cancer”				
Respirable crystalline silica: IARC: Group 1 carcinogen, NTP: Known human carcinogen. The weight percent of crystalline silica given represents total quartz and not the respirable fraction. The weight percent of respirable silica has not been measured in this product.				
Food and Drug Administration [CFR Title 21, v.3, sec 184.1230] – Calcium Sulfate is Generally Recognized as Safe (GRAS).				

POTENTIAL ENVIRONMENTAL EFFECTS: This product has no known adverse effect on ecology. (See Section 12 for more information.)

SECTION 3 COMPOSITION, INFORMATION ON INGREDIENTS

MATERIAL	WT%	CAS #
Anhydrous Calcium Sulfate	<95	7778-18-9
Potassium Sulfate	<2	7778-80-5
Plaster of Paris (CaSO ₄ •½H ₂ O)	<2	26499-65-0
Crystalline Silica	<1	14808-60-7

All ingredients of this product are included in the U.S. Environmental Protection Agency's Toxic Substances Control Act Chemical Substance Inventory and the Canadian Domestic Substances List (DSL).

The weight percent for silica represents total quartz and not the respirable fraction.

SECTION 4 FIRST AID MEASURES

FIRST AID PROCEDURES

Inhalation	Remove to fresh air. Leave the area of exposure and remain away until coughing and other symptoms subside. Other measures are usually not necessary, however if conditions warrant, contact physician.
Eyes	In case of contact, do not rub or scratch your eyes. To prevent mechanical irritation, flush thoroughly with water for 15 minutes. If irritation persists, consult physician.
Skin	Wash with mild soap and water. If irritation persists, consult physician.
Ingestion	This product is not intended to be ingested or eaten. If gastric disturbance occurs, call physician.



MEDICAL CONDITIONS WHICH MAY BE AGGRAVATED: Pre-existing upper respiratory and lung diseases such as, but not limited to, bronchitis, emphysema and asthma. Pre-existing skin diseases such as, but not limited to, rashes and dermatitis.

NOTES TO PHYSICIAN: Treatment should be directed at the control of symptoms and the clinical condition.

**SECTION 5
 FIRE FIGHTING MEASURES**

General Fire Hazards	None known		
Extinguishing Media	Water or use extinguishing media appropriate for surrounding fire.		
Special Fire Fighting Procedures	Wear appropriate personal protective equipment. See section 8.		
Unusual Fire/ Explosion Hazards	None known		
Hazardous Combustion Products	Above 1450° C - decomposes to calcium oxide (CaO) and sulfur dioxide (SO ₂).		
Flash Point	Not Determined	Auto Ignition	Not Applicable
Method Used	Not Applicable	Flammability Classification	Not Applicable
Upper Flammable Limit (UFL)	Not Determined	Rate of Burning	Not Applicable
Lower Flammable Limit (LFL)	Not Determined		

**SECTION 6
 ACCIDENTAL RELEASE MEASURES**

CONTAINMENT: No special precautions. Wear appropriate personal protective equipment. See section 8.

CLEAN-UP: Use normal clean up procedures. No special precautions.

DISPOSAL: Follow all local, state, provincial and federal regulations. Never discharge large releases directly into sewers or surface waters.

**SECTION 7
 HANDLING AND STORAGE**

HANDLING: Avoid dust contact with eyes. Wear the appropriate eye protection against dust (See Section 8). Minimize dust generation and accumulation. Avoid breathing dust. Wear the appropriate respiratory protection against dust in poorly ventilated areas and if TLV is exceeded (see Sections 2 and 8). Use good safety and industrial hygiene practices.

STORAGE: Store in a cool, dry, ventilated area away from sources of heat, moisture and incompatibilities (see Section 10).



SECTION 8
EXPOSURE CONTROLS/PERSONAL PROTECTION

MATERIAL	WT%	TLV (mg/m ³)	PEL(mg/m ³)
Anhydrous Calcium Sulfate	<95	10	15 (T) / 5 (R)
Potassium Sulfate	<2	(NE)	(NE)
Plaster of Paris (CaSO ₄ •½H ₂ O)	<2	10	15 (T) / 5 (R)
Crystalline Silica	<1	0.025 (R)	0.1 (R)

(T)–Total; (R)–Respirable; (NE)-Not Established; (C)-Ceiling; (STEL)-Short-term exposure limit
(F)-Fume; (Du)-Dust; (M)-Mist
ppm-part per million; f/cc-fiber per cubic centimeter; mppcf- million particles per cubic foot

ENGINEERING CONTROLS: Provide ventilation sufficient to control airborne dust levels. If user operations generate airborne dust, use ventilation to keep dust concentrations below permissible exposure limits. Where general ventilation is inadequate, use process enclosures, local exhaust ventilation, or other engineering controls to control dust levels below permissible exposure limits.

RESPIRATORY PROTECTION: Wear a NIOSH/MSHA-approved respirator equipped with particulate cartridges when dusty in poorly ventilated areas, and if TLV is exceeded. A respiratory program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. If engineering controls are not possible, wear a properly fitted NIOSH/MSHA-approved particulate respirator.

OTHER PERSONAL PROTECTIVE EQUIPMENT:

Eye/Face	Wear eye protection, safety glasses or goggles, to avoid possible eye contact.
Skin	Wear gloves and protective clothing to prevent repeated or prolonged skin contact.
General	Selection of Personal Protective Equipment will depend on environmental working conditions and operations.

SECTION 9
PHYSICAL AND CHEMICAL PROPERTIES

Appearance	White to off-white	Vapor Density (Air = 1)	Not Applicable
Odor	Low to no odor	Specific Gravity (H ₂ O = 1)	2.32 (Gypsum), 2.96 (Anhydrite)
Odor Threshold	Not Determined	Solubility in water (g/100g)	0.15 - 0.40 (Plaster of Paris)
Physical State	Solid/ Powder	Partition Coefficient	Not Determined
pH @ 25 ° C	~7	Auto-ignition Temp	Not Determined
Melting Point	Not Applicable	Decomposition Temp	2642°F/1450°C
Freezing Point	Not Applicable	Viscosity	Not Applicable
Boiling Point	Not Applicable	Particle Size	Varies
Flash Point	Not Determined	Bulk Density	~ 45-150 lb/ft ³ / 0.7 - 2.5 kg/m ³

Evaporation Rate (BuAc = 1)	Not Applicable	Molecular Weight	~136 - 172 g/mole
Upper Flammable Limit (UFL)	Not Determined	VOC Content	Zero
Lower Flammable Limit (LFL)	Not Determined	Percent Volatile	Zero
Vapor Pressure (mm Hg)	Not Applicable		

SECTION 10 CHEMICAL STABILITY AND REACTIVITY

STABILITY	Stable.
CONDITIONS TO AVOID	Contact with incompatibles (see below).
INCOMPATIBILITY	None known.
HAZARDOUS POLYMERIZATION	None known.
HAZARDOUS DECOMPOSITION	Above 1450° C - calcium oxide (CaO) and sulfur dioxide (SO ₂).

SECTION 11 TOXICOLOGICAL INFORMATION

ACUTE EFFECTS: Gypsum paste applied experimentally to the eyes of rabbits was not an irritant. Gypsum dust particulate has shown an irritant action on mucous membranes of the respiratory tract and eyes. There have been anecdotal reports of conjunctivitis, chronic rhinitis, laryngitis, pharyngitis, impaired sense of smell and taste, bleeding from the nose, and reactions of tracheal and bronchial membranes in exposed workers. The sulfate ion has caused gastro-intestinal disturbance in humans following large oral doses. Limited studies involving the repeated inhalation of an (unspecified) calcium sulfate failed to identify any particular target organs in monkeys, rats and hamsters. No evidence of mutagenicity was found in Ames bacterial tests.

CHRONIC EFFECTS / CARCINOGENICITY:

The concentration of respirable crystalline silica measured in bulk samples of USG gypsum was less than 0.1 wt. %.

Crystalline Silica: Exposures to respirable crystalline silica are not expected during the normal use of this product; however, actual levels must be determined by workplace hygiene testing. The weight percent of respirable crystalline silica may not have been measured in this product. Prolonged and repeated exposure to airborne free respirable crystalline silica can result in lung disease (i.e., silicosis) and/or lung cancer. The development of silicosis may increase the risks of additional health effects. The risk of developing silicosis is dependent upon the exposure intensity and duration.

In June, 1997, IARC classified crystalline silica (quartz and cristobalite) as a human carcinogen. In making the overall evaluation, the IARC Working Group noted that carcinogenicity in humans was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs.

IARC states that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (Group 1).



**SECTION 12
 ECOLOGICAL INFORMATION**

ENVIRONMENTAL TOXICITY: This product has no known adverse effect on ecology.

Ecotoxicity value	Not determined.
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**SECTION 13
 DISPOSAL CONSIDERATIONS**

WASTE DISPOSAL METHOD: Dispose of material in accordance with federal, state, and local regulations. Never discharge directly into sewers or surface waters. Consult with environmental regulatory agencies for guidance on acceptable disposal practices.

**SECTION 14
 TRANSPORT INFORMATION**

U.S. DOT INFORMATION: Not a hazardous material per DOT shipping requirements. Not classified or regulated.

Shipping Name	Same as product name.
Hazard Class	Not classified.
UN/NA #	None. Not classified.
Packing Group	None.
Label (s) Required	Not applicable.
GGVSec/MDG-Code	Not classified.
ICAO/IATA-DGR	Not applicable.
RID/ADR	None.
ADNR	None.

**SECTION 15
 REGULATORY INFORMATION**

UNITED STATES REGULATIONS

All ingredients of this product are included in the U.S. Environmental Protection Agency's Toxic Substances Control Act Chemical Substance Inventory.

MATERIAL	WT%	3 0 2	3 0 4	3 1 3	CERCLA	CAA Sec. 112	RCRA Code
Anhydrous Calcium Sulfate	<95	NL	NL	NL	NL	NL	NL

Potassium Sulfate	<2	NL	NL	NL	NL	NL	NL
Plaster of Paris (CaSO ₄ •½H ₂ O)	<2	NL	NL	NL	NL	NL	NL
Crystalline Silica	<1	NL	NL	NL	NL	NL	NL

Key : NL = Not Listed

SARA Title III Section 302 (EPCRA) Extremely Hazardous Substances: Threshold Planning Quantity (TPQ)

SARA Title III Section 304 (EPCRA) Extremely Hazardous Substances: Reportable Quantity (RQ)

SARA Title III Section 313 (EPCRA) Toxic Chemicals: X= Subject to reporting under section 313

CERCLA Hazardous Substances: Reportable Quantity (RQ)

CAA Section 112 (r) Regulated Chemicals for Accidental Release Prevention: Threshold Quantities(TQ)

RCRA Hazardous Waste: RCRA hazardous waste code

CANADIAN REGULATIONS

This product has been classified in accordance with the hazard criteria of Controlled Product regulations and the MSDS contains all the information required by the Controlled Products Regulations. All ingredients of this product are included in the Canadian Domestic Substances List (DSL).

MATERIAL	WT%	IDL Item #	WHMIS Classification
Anhydrous Calcium Sulfate	<95	Not Listed	Not Listed
Potassium Sulfate	<2	Not Listed	Not Listed
Plaster of Paris (CaSO ₄ •½H ₂ O)	<2	Not Listed	Not Listed
Crystalline Silica	<1	1406	D2A

IDL Item#: Canadian Hazardous Products Act – Ingredient Disclosure List Item #

WHMIS Classification: Workplace Hazardous Material Information System

Risk and Safety Phrases defined by European Union Directive 67/548/EEC (Annex III and IV)

R-Phrase(s): R36/37/38


S-Phrase(s): S51 S38 S39 S2

SECTION 16 OTHER INFORMATION

Label Information**Δ CAUTION!**

Dust may cause irritation to eyes, skin, nose, throat and upper respiratory tract. Avoid irritation by reducing exposure to dust. Use in a well-ventilated area or provide sufficient local ventilation. If dusty, wear a NIOSH/MSHA-approved dust respirator. Wear eye protection. If eye contact occurs, flush thoroughly with water for 15 minutes. If irritation persists, call physician. Wash with soap and water after use. Do not ingest. If ingested, call physician. Product safety information: (800) 507-8899 or www.usg.com.

KEEP OUT OF REACH OF CHILDREN.

INFORMATION FOR HANDLING AND IDENTIFICATION OF CHEMICAL HAZARDS																	
NFPA Ratings:			HIMS Ratings:		<table border="1"> <tr> <td>HEALTH</td> <td>*</td> <td>1</td> </tr> <tr> <td>FLAMMABILITY</td> <td></td> <td>0</td> </tr> <tr> <td>PHYSICAL HAZARD</td> <td></td> <td>0</td> </tr> <tr> <td>PERSONAL PROTECTION</td> <td></td> <td>E</td> </tr> </table>	HEALTH	*	1	FLAMMABILITY		0	PHYSICAL HAZARD		0	PERSONAL PROTECTION		E
HEALTH	*		1														
FLAMMABILITY			0														
PHYSICAL HAZARD			0														
PERSONAL PROTECTION		E															
Health:	1	Health:	1	0 = Minimal Hazard													
Fire:	0	Fire:	0	1 = Slight Hazard													
Reactivity:	0	Reactivity:	0	2 = Moderate Hazard													
					3 = Serious Hazard												
					4 = Severe Hazard												
E – Safety glasses, gloves and dust respirator																	
Key/Legend																	
TLV	Threshold Limit Value																
PEL	Permissible Exposure Limit																
CAS	Chemical Abstracts Service (Registry Number)																
NIOSH	National Institute for Occupational Safety and Health																
MSHA	Mine Safety and Health Administration																
OSHA	Occupational Health and Safety Administration																
ACGIH	American Conference of Governmental Industrial Hygienists																
IARC	International Agency for Research on Cancer																
DOT	United States Department of Transportation																
EPA	United States Environmental Protection Agency																
NFPA	National Fire Protection Association																
HMIS	Hazardous Materials Identification System																
PPE	Personal Protection Equipment																
TSCA	Toxic Substances Control Act																
DSL	Canadian Domestic Substances List																
NDSL	Canadian Non-Domestic Substances List																
SARA	Superfund Amendments and Reauthorization Act of 1986																
CAA	Clean Air Act																
EPCRA	Emergency Planning & Community Right-to-know Act																
RCRA	Resource Conservation and Recovery Act																
CERCLA	Comprehensive Environmental Response, Compensation and Liability Act of 1980																
UN/NA#	United Nations/North America number																
CFR	Code of Federal Regulations																
WHMIS	Workplace Hazardous Material Information System																
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MATERIAL SAFETY DATA SHEET
RED TOP® Keenes Cement

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