

USG GYPSUM PLASTER

ACCELERATOR

For reducing the setting time of plasters and setting-type joint compounds

- · Simple and easy to use additive
- Provides slight adjustments to set for veneer and conventional plasters

DESCRIPTION

USG Gypsum Plaster Accelerator is an additive that shortens the setting time of gypsum plaster and setting-type joint compound by causing gypsum crystals to form at a much faster rate. USG Gypsum Plaster Accelerator: Standard Strength is intended to provide a slight adjustment (10 to 30 minutes) to the setting time for veneer and conventional plasters.

MIXING

4 oz. reduces the set time by 30 minutes per bag of veneer plaster product. Sprinkle dry accelerator into the mixer after plaster has been added. For hand-mixing, dry accelerator can be added either to the dry mix or the plaster slurry. Do not add accelerator directly to the water or mix with water before adding to the plaster mix. When used in this manner, its ability to accelerate is significantly reduced. Sprinkle dry accelerator into the mixer after plaster has been added. For hand-mixing, dry accelerator can be added either to the dry mix or the plaster slurry.

PRODUCT DATA

Shelf Life: Up to two years under protected storage conditions. Rotate stock.

Packaging: USG Gypsum Plaster Accelerator is available in a 3 lb. stand-up pouch with reclosable zipper.

Set time chart for addition of USG Gypsum Plaster Accelerator: Standard Strength to setting-type joint compounds

Accelerator Amounts		Approximate Set Time (minutes)		
Tbsp. per Bag	Tbsp. per Bread Pan	USG Sheetrock* Brand Easy Sand™ or Durabond* 90 Joint Compound	USG Sheetrock* Brand Easy Sand™ or Durabond* 45 Joint Compound	USG Sheetrock* Brand Easy Sand™ or Durabond* 20 Joint Compound
1.0 tbsp.	0.22 tbsp.	40 min.	20 min.	10 min.
2.0 tbsp.	0.44 tbsp.	30 min.	10 min.	_
6.0 tbsp.	1.33 tbsp.	20 min.	_	_

CLEANUP AND STORAGE

Clean mixing containers and tools with water immediately after use. Partially used containers should be closed as tightly as possible. Store material in a cool, dry place. Avoid direct sunlight. Maintain temperature above 40 $^{\circ}$ F (4 $^{\circ}$ C).



SUBMITTAL APPROVALS

Job Name	
Contractor	Date

PRODUCT INFORMATION

See usg.com for the most up-to-date product information.

WARNING

Causes serious eye irritation. Wear eye/face protection. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses and continue rinsing. If eye irritation persists or if you feel unwell: Get medical attention. If on skin: Wash with plenty of water. Avoid release to the environment. Store as indicated in Section 7 of SDS. Dispose of in accordance with local, state, and federal regulations. For more information call Product Safety: 800-507-8899 or see the SDS at user com

see the SDS at usg.com. KEEP OUT OF REACH OF CHILDREN.

TRADEMARKS The trademarks USG, DURABOND, EASY SAND, SHEETROCK, IT'S YOUR WORLD. BUILD IT., the USG logo, the design elements and colors, and related marks are trademarks of USG Corporation or its affiliates.

NOTE Products described here may not be available in all geographic markets. The information in this document is subject to change without notice. USG Corp. and/or its affiliates assume no responsibility for any errors that may inadvertently appear in this document. Consult your USG sales office or representative for information.

NOTICE

We shall not be liable for consequential, incidental or special damages, directly or indirectly sustained, nor for any loss caused by application of these goods not in accordance with current printed instructions or for other than the intended use. Our liability is expressly limited to the replacement of defective goods or a refund of the purchase price, at USG's option, and does not include costs of labor, materials, or any other costs associated with material replacement. Any claim shall be deemed waived unless made in writing to us within thirty (30) days from date it was or reasonably should have been discovered.

usg.com/terms-and-conditions.

SAFETY FIRST!

Follow good safety/industrial hygiene practices during installation. Wear appropriate personal protective equipment. Read applicable SDSs and literature before specification and installation.

800 USG.4YOU 800 (874-4968) usg.com

Manufactured by United States Gypsum Company 550 West Adams Street Chicago, IL 60661 P779-USG-ENG/rev. 2-25 © 2025 USG Corporation and/or its affiliates. All rights reserved. Printed in U.S.A.

