

**USG SHEETROCK® BRAND**

**DUST CONTROL JOINT COMPOUND**

Incorporates a patented technology that may be considered an engineering control under OSHA and NIOSH regulation and guidance documents.

- Weighs up to 25% less than conventional compounds
- Less shrinkage, minimizes coats over fasteners and beads
- Great for remodeling projects
- Achieved GREENGUARD Gold Certification and qualifies as a low VOC emitting material (CDPH Standard Method V1.1, also known as CA Section 01350)

This unique formula agglomerates fine residue during sanding to form heavier particles that tend to fall to the floor instead of clouding the air. Each job finishes more quickly and cleans up faster with less nuisance from airborne sanding. Used for embedding USG Sheetrock® Brand Paper Joint Tape, applying drywall filling and finishing coats, covering fasteners and USG Sheetrock® Brand Corner Bead and Trim.

1. Protect container from freezing, extreme heat and exposure to direct sunlight.
2. Prior to using any epoxy coating over any surface treated with joint compound, consult the epoxy coating manufacturer and follow manufacturer’s specific recommendations regarding the preparation or suitability of substrates for the epoxy coating. Many epoxy coatings exert significant shear stress on the substrate as the strong epoxy film shrinks while curing/drying. This stress can cause the bond of the joint compound to fail, resulting in delamination problems.

Position and apply USG Sheetrock® Brand gypsum panels in accordance with manufacturer’s recommendations. In cold weather and during gypsum panel joint finishing, temperatures within the building shall be maintained at a minimum of 55°F (13°C). Adequate ventilation shall be provided to carry off excess moisture.

Before applying store at 55-95°F (13-35°C). Remix contents before use. When taping and finishing joint, thinning with water may improve application. Add clean water in half-pint increments, remix and trial apply until preferred consistency is reached. Do not mix with any other material.

Cover joint with a thin layer of compound and embed paper tape, leaving about 1/32 in. of compound under feathered edge. Let dry and smooth lightly. Apply second coat, feathering approximately 2 in. beyond first coat. Let dry, then dry trowel/scrape or sand lightly to remove tool marks as required, and then apply third coat, feathering 2 in. beyond second coat. Sand lightly as required when dry. Finish fastener heads, corner bead and inside corners as required with at least two coats of joint compound, feathered out onto panel faces and finished to a smooth surface.

For priming and decorating with paint, texture or wallcovering, follow manufacturer’s directions for materials used. All surfaces, including applied joint compound, must be thoroughly dry, dust free and not glossy before decorating.

Drywall Primer: A priming material applied over the entire prepared gypsum panel surface prior to decoration. The priming material must be suitable for the substrate and applied as recommended by the coating manufacturer.

A prime coat of USG Sheetrock® Brand First Coat™ Primer or a good quality interior latex flat wall paint with a high pigment solids content should be applied undiluted and allowed to dry before decoration. Walls to be covered with wallpaper or vinyl wallcovering should have the surface treated per the wallcovering manufacturer’s recommendation.
USG Sheetrock® Brand ready-mix All Purpose (conventional weight) can be used in a skim coat operation when properly prepared as a skim coating material. Refer to USG literature *Finishing & Decorating Gypsum Panels (J2010)* for information regarding skim coating with USG Sheetrock® Brand ready-mix All Purpose (conventional weight).

Factors not covered in this publication may also affect the finished appearance of any surface.

**Type:** A ready-mix drying type joint compound.

**Use:** Hand or mechanical tool application.

**Coverage:** Approximately 9.4 gal./1,000 sq. ft. (38.3 L/100 sq. m) of gypsum panels.

**Compliance with Standards:** Meets ASTM C475, *Standard Specification for Joint Compound and Joint Tape for Finishing Gypsum Board*.

**Storage:** Store at 55-95°F (13-35°C) in a dry location. Protect from freezing, extreme heat and exposure to direct sunlight. Keep container tightly sealed. Do not use if material is discolored or has an unpleasant odor.

**Shelf life:** Up to nine months from date of manufacture under proper storage conditions. Check production date codes periodically. Rotate stock on first-in, first-out basis.

**Packaging:** 3.5 gal. carton (13.2 L), 3.5 gal. pail (17 L) and nontinted.

**Cleanup:** Wash tools with warm, soapy water, and wipe dry to prevent rusting.

**Low VOC Content:** 5 g/L

---

**FROZEN MATERIAL GUIDELINES**

1. In the event the material is frozen, allow it to thaw completely.
2. Do not apply any additional form of heat to container.
3. Open the container carefully to prevent spilling any separated liquid. Re-mix any separated liquid back into the compound.
4. Do not add water until the material is remixed. Once the material remixes to a smooth, lump-free consistency, water may be added per USG recommendations to obtain the desired working properties. Do not use if the material is not smooth or lump free after remixing.

---

**DELIVERY INSTRUCTIONS**

- Do not apply any form of heat to container.
- Do not add water until the material is remixed.
- Once the material remixes to a smooth, lump-free consistency, water may be added per USG recommendations to obtain the desired working properties. Do not use if the material is not smooth or lump free after remixing.

---

**TRADEMARKS**

The trademarks USG, ALL PURPOSE, FIRST COAT, SHEETROCK, IT’S YOUR WORLD, BUILD IT, the USG logo, the design elements and colors, and related marks are trademarks of USG Corporation or its affiliates.

**NOTICE**

USG warrants that its joint treatment products are free from defects in material and workmanship at the time of manufacture. USG shall not be liable if any loss or damage was caused by improper storage of the products, or if the products were not used and applied according to USG’s current printed directions and specifications including, with respect to using joint compound for a skim coat, USG literature *Finishing and Decorating Gypsum Panels (J2010)*. USG’s liability for defective goods is expressly limited to replacement or, at USG’s election, to repayment of the purchase price. USG shall not be liable for incidental, consequential or special damages. For further details see USG’s standard limited warranty at usg.com. Any claim shall be deemed waived unless made in writing to us within thirty (30) days from date it was or reasonably should have been discovered.

**NOTE**

Products described here may not be available in all geographic markets. Consult your USG Company sales office or representative for information. The information in this document is subject to change without notice. USG Corporation assumes no responsibility for any errors that may inadvertently appear in this document.

**SAFETY FIRST!**

Follow good safety and industrial hygiene practices during handling and installation of all products and systems. Take necessary precautions and wear the appropriate personal protective equipment as needed. Read Safety Data Sheets and related literature on products before specification and/or installation.