



SAFETY DATA SHEET

1. Identification

Product identifier	HYDROPERM® Metal Casting Plasters	
Other means of identification		
SDS number	52000000007	
Product code	HYDROPERM® Permeable Metal Casting Plaster - Regular, HYDROPERM® LEM Special	
Synonyms	Gypsum Cement	
Recommended use	Mold Making for Non-Ferrous Metal Castings.	
Recommended restrictions	Use in accordance with manufacturer's recommendations.	
Manufacturer/Importer/Supplier/Distributor information		
Company name	United States Gypsum Company	
Address	550 West Adams Street Chicago, Illinois 60661-3637	
Telephone	1-800-874-4968	
Website	www.usg.com	
Emergency phone number	1-800-507-8899	

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Serious eye damage/eye irritation	Category 2A
	Sensitization, skin	Category 1
	Carcinogenicity	Category 1A
	Specific target organ toxicity, repeated exposure	Category 2 (Lung)
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger	
Hazard statement	May cause an allergic skin reaction. Causes serious eye irritation. May cause cancer. May cause damage to organs (Lung) through prolonged or repeated exposure.	
Precautionary statement		
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.	
Response	If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Wash contaminated clothing before reuse.	
Storage	Store locked up.	
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.	
Hazard(s) not otherwise classified (HNOC)	None known.	
Supplemental information	None.	

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1)	26499-65-0	70 - 100
Pyrophyllite	12269-78-2	< 25
Portland Cement	65997-15-1	< 2

Impurities

Chemical name	Common name and synonyms	CAS number	%
Crystalline silica (Quartz)		14808-60-7	< 5

Composition comments All concentrations are in percent by weight.

4. First-aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.

Eye contact

Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion

Plaster of Paris hardens and if ingested may result in stomach and intestinal blockage. Drinking gelatin solutions or large volumes of water may delay setting. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Dusts may irritate the respiratory tract, skin and eyes. Coughing. Discomfort in the chest. Shortness of breath. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information

IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media

None known.

Specific hazards arising from the chemical

Not a fire hazard.

Special protective equipment and precautions for firefighters

Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

Cool containers exposed to heat with water spray and remove container, if no risk is involved.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Minimize dust generation and accumulation. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store in a cool, dry, well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Avoid contact with acids, water, and moisture.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Impurities	Type	Value
Crystalline silica (Quartz) (CAS 14808-60-7)	TWA	0.05 mg/m ³

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
Portland Cement (CAS 65997-15-1)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)	TWA	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Portland Cement (CAS 65997-15-1)	TWA	50 mppcf	

Impurities	Type	Value	Form
Crystalline silica (Quartz) (CAS 14808-60-7)	TWA	0.1 mg/m ³	Respirable.
		2.4 mppcf	Respirable.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)	TWA	10 mg/m ³	Inhalable fraction.
Portland Cement (CAS 65997-15-1)	TWA	1 mg/m ³	Respirable fraction.

Impurities	Type	Value	Form
Crystalline silica (Quartz) (CAS 14808-60-7)	TWA	0.025 mg/m ³	Respirable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
Portland Cement (CAS 65997-15-1)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
Impurities	Type	Value	Form
Crystalline silica (Quartz) (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

Biological limit values	No biological exposure limits noted for the ingredient(s).
Exposure guidelines	Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. Provide eyewash station.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear approved safety goggles.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Skin protection	
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties**Appearance**

Physical state	Solid.
Form	Powder.
Color	Gray to off-white.
Odor	Low to no odor.
Odor threshold	Not applicable.
pH	11 - 13
Melting point/freezing point	Not applicable. Not applicable.
Initial boiling point and boiling range	Not applicable.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	Not available.

Upper/lower flammability or explosive limits

Explosive limit - lower (%)	Not applicable.
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Explosive limit - upper (%)	Not applicable.
Vapor pressure	Not applicable.
Vapor density	Not applicable.
Relative density	2.96 - 3.15 (H ₂ O=1)
Solubility(ies)	
Solubility (water)	0.15 - 1 g/100 g (H ₂ O)
Partition coefficient (n-octanol/water)	Not applicable.
Auto-ignition temperature	Not applicable.
Decomposition temperature	2642 °F (1450 °C)
Viscosity	Not applicable.
Other information	
Bulk density	60 - 70 lb/ft ³
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Particle size	Varies.
VOC	0 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials. Exposure to moisture. When mixed with water this product can become very hot. Encasing or making moulds of any body part can cause serious burns that may require surgical removal of affected tissue and even amputation of encased body part.
Incompatible materials	Strong oxidizing agents. Acids.
Hazardous decomposition products	Calcium oxides. Sulfur oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Dust may irritate respiratory system. Prolonged inhalation may be harmful.
Skin contact	Dust or powder may irritate the skin. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Ingestion may cause irritation and malaise.

Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Dusts may irritate the respiratory tract, skin and eyes. Coughing. Discomfort in the chest. Shortness of breath. May cause an allergic skin reaction. Dermatitis. Rash.
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Information on toxicological effects

Acute toxicity	Not expected to be acutely toxic.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	May cause an allergic skin reaction.

Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
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Carcinogenicity	May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.
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IARC Monographs. Overall Evaluation of Carcinogenicity

Crystalline silica (Quartz) (CAS 14808-60-7)	1 Carcinogenic to humans.
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NTP Report on Carcinogens

Crystalline silica (Quartz) (CAS 14808-60-7)

Known To Be Human Carcinogen.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Crystalline silica (Quartz) (CAS 14808-60-7)

Cancer

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	May cause damage to organs (Lung) through prolonged or repeated exposure.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)		
Aquatic		
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) > 1970 mg/l, 96 hours

Persistence and degradability	No data is available on the degradability of this product. Calcium sulfate dissolves in water forming calcium and sulfate ions.
Bioaccumulative potential	Bioaccumulation is not expected.
Mobility in soil	No data available.
Other adverse effects	None expected.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Crystalline silica (Quartz) (CAS 14808-60-7)	Cancer lung effects immune system effects kidney effects
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Toxic Substances Control Act (TSCA)

All components on the TSCA 8(b) inventory are designated "active" or are exempt from reporting under the Inventory Update Rule.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories	Serious eye damage or eye irritation Respiratory or skin sensitization Carcinogenicity Specific target organ toxicity (single or repeated exposure)
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SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Crystalline silica (Quartz) (CAS 14808-60-7)
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)
Portland Cement (CAS 65997-15-1)

US. New Jersey Worker and Community Right-to-Know Act

Crystalline silica (Quartz) (CAS 14808-60-7)
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)
Portland Cement (CAS 65997-15-1)

US. Pennsylvania Worker and Community Right-to-Know Law

Crystalline silica (Quartz) (CAS 14808-60-7)
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)
Portland Cement (CAS 65997-15-1)

US. Rhode Island RTK

Crystalline silica (Quartz) (CAS 14808-60-7)
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)
Portland Cement (CAS 65997-15-1)

California Proposition 65



WARNING: This product can expose you to Crystalline silica, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Crystalline silica (Quartz) (CAS 14808-60-7) Listed: October 1, 1988

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Crystalline silica (Quartz) (CAS 14808-60-7)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 05-August-2014

Revision date 28-April-2022

Version # 02

Further information

Plaster of Paris: Is classified as a hazardous substance but is generally considered a safe material for routine use. When plaster of Paris is used responsibly it is not considered as a dangerous material. However, when mixed with water this product can become very hot. DO NOT attempt to make a cast enclosing any part of the body. Encasing any body part can cause serious burns and even amputation of the encased body part.

OSHA's "Preventing Skin Problems from Working with Portland Cement" provides excellent guidance and can be downloaded at: <https://www.osha.gov/dsg/guidance/cement-guidance.html>

Crystalline silica: Raw materials in this product contain respirable crystalline silica as an impurity. Exposures to respirable crystalline silica are not expected during the normal use of this product. However, actual levels must be determined by workplace hygiene testing. Prolonged and repeated exposure to airborne free respirable crystalline silica can result in lung disease (i.e., silicosis) and/or lung cancer.

NFPA Ratings:
Health: 2
Flammability: 0
Physical hazard: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

NFPA ratings



Disclaimer

This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.