1. Identification

Product identifier: ULTRACAL® 30 Gypsum Cement

Other means of identification:
- SDS number: 52000000118
- Synonyms: Tooling Cement

Recommended use: Low expansion tooling cements.

Recommended restrictions: Use in accordance with manufacturer's recommendations.

Manufacturer/Importer/Supplier/Distributor information:
- Company name: United States Gypsum Company
- Address: 550 West Adams Street, Chicago, Illinois 60661-3637
- Telephone: 1-800-874-4968
- Website: www.usg.com
- Emergency phone number: 1-800-507-8899

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards:
- Skin corrosion/irritation: Category 2
- Serious eye damage/eye irritation: Category 1
- Sensitization, skin: Category 1
- Carcinogenicity: Category 1A

OSHA defined hazards: Not classified.

Label elements:

- Signal word: Danger
- Hazard statement: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause cancer.
- Precautionary statement:
  - Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/clothing and eye/face protection.
  - Response: If exposed or concerned: Get medical advice/attention. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
  - Storage: Store locked up.
  - Disposal: Dispose of in accordance with local, state, and federal regulations.

3. Composition/information on ingredients

Mixtures
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) 26499-65-0 > 90

Portland Cement 65997-15-1 < 10

Crystalline silica (Quartz) 14808-60-7 < 0.5

Composition comments
All concentrations are in percent by weight unless ingredient is a gas.

Raw materials in this product contain respirable crystalline silica as an impurity. The weight percent of respirable crystalline silica found in this product is 0.5%. Exposures to respirable crystalline silica during the normal use of this product must be determined by workplace hygiene testing.

4. First-aid measures

Inhalation
Dust irritates the respiratory system, and may cause coughing and difficulties in breathing. Move injured person into fresh air and keep person calm under observation. Get medical attention if symptoms persist.

Skin contact
Contact with wet or dry product: Wash area with cold running water immediately. Open sores or cuts should be thoroughly flushed and covered with suitable dressings.

Eye contact
Dust in the eyes: Do not rub eyes. Flush thoroughly with water. If irritation occurs, get medical assistance.

Ingestion
Plaster of Paris hardens and if ingested may result in stomach andintestinal blockage. Drinking gelatin solutions or large volumes of water may delay setting.

Most important symptoms/effects, acute and delayed
Dust may irritate throat and respiratory system and cause coughing. May cause serious chemical burns to the skin. May cause chemical eye burns. Permanent eye damage including blindness could result.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically.

General information
Ensure that medical personnel are aware of the material(s) involved.

5. Fire-fighting measures

Suitable extinguishing media
Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media
Not applicable.

Special hazards arising from the chemical
Not a fire hazard.

Special protective equipment and precautions for firefighters
Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire-fighting equipment/instructions
Use standard firefighting procedures and consider the hazards of other involved materials.

Specific methods
Cool material exposed to heat with water spray and remove it if no risk is involved.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
See Section 8 of the SDS for Personal Protective Equipment.

Methods and materials for containment and cleaning up
Vacuum up the spilled material. Vacuums used for this purpose should be equipped with HEPA filters. Containers must be labeled. Collect in approved containers and seal securely. For waste disposal, see Section 13 of the SDS.

Environmental precautions
Avoid discharge to drains, sewers, and other water systems.
7. Handling and storage

**Precautions for safe handling**

Minimize dust production when mixing, or opening and closing bags. Avoid inhalation of dust. Wear appropriate personal protective equipment. Wash hands after handling. Observe good industrial hygiene practices and use appropriate lifting techniques.

**Conditions for safe storage, including any incompatibilities**

Store in a cool, dry, well-ventilated place. Store away from incompatible materials. Avoid contact with acids, water, and moisture.

8. Exposure controls/personal protection

**Occupational exposure limits**

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Portland Cement (CAS 65997-15-1)</td>
<td>PEL</td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

**US. OSHA Table Z-3 (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Portland Cement (CAS 65997-15-1)</td>
<td>TWA</td>
<td>50 mppcf</td>
<td></td>
</tr>
<tr>
<td><strong>Impurities</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crystalline silica (Quartz) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.3 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.1 mg/m3</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2.4 mppcf</td>
<td>Respirable.</td>
</tr>
</tbody>
</table>

**US. ACGIH Threshold Limit Values**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Portland Cement (CAS 65997-15-1)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td><strong>Impurities</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crystalline silica (Quartz) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

**US. NIOSH: Pocket Guide to Chemical Hazards**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Portland Cement (CAS 65997-15-1)</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td>Total</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m3</td>
<td>Respirable.</td>
</tr>
<tr>
<td><strong>Impurities</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crystalline silica (Quartz) (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.05 mg/m3</td>
<td>Respirable dust.</td>
</tr>
</tbody>
</table>

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Provide sufficient ventilation for operations causing dust formation. Observe occupational exposure limits and minimize the risk of exposure.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

Wear approved safety goggles.
Skin protection
Hand protection
Wear appropriate chemical resistant gloves.

Other
Normal work clothing (long sleeved shirts and long pants) is recommended.

Respiratory protection
If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a NIOSH/MSHA approved air purifying respirator as needed to control exposure. Consult with respirator manufacturer to determine respirator selection, use, and limitations. Use positive pressure, air-supplied respirator for uncontrolled releases or when air purifying respirator limitations may be exceeded. Follow respirator protection program requirements (OSHA 1910.134 and ANSI Z88.2) for all respirator use.

Thermal hazards
None.

General hygiene considerations
During work avoid kneeling in fresh mortar or concrete wherever possible. If kneeling is absolutely necessary, then appropriate waterproof personal protective equipment must be worn. Do not eat, drink or smoke when working with cement to avoid contact with skin or mouth. Immediately after working with cement or cement-containing materials, workers should wash or shower. Remove contaminated clothing, footwear, watches, etc, and clean thoroughly before re-use.

9. Physical and chemical properties

Appearance
Physical state
Solid.
Form
Powder.
Color
White to off-white.
Odor
Low to no odor.
Odor threshold
Not applicable.

pH
11 - 13
Melting point/freezing point
Not applicable. Not applicable.
Initial boiling point and boiling range
Not applicable.
Flash point
Not applicable.
Evaporation rate
Not applicable.
Flammability (solid, gas)
Not applicable.

Upper/lower flammability or explosive limits
Flammability limit - lower (%)
Not applicable.
Flammability limit - upper (%)
Not applicable.
Explosive limit - lower (%)
Not applicable.
Explosive limit - upper (%)
Not applicable.

Vapor pressure
Not applicable.

Vapor density
Not applicable.
Relative density
2.32 (H2O=1)

Solubility(ies)
Solubility (water)
0.21 g/100 g (H2O)
Partition coefficient (n-octanol/water)
Not applicable.
Auto-ignition temperature
Not applicable.

Decomposition temperature
2642 °F (1450 °C)

Viscosity
Not applicable.

Other information
Bulk density
55 - 70 lb/ft³
Particle size
Varies.
VOC (Weight %)
0 %
10. Stability and reactivity

Reactivity

Not available.

Chemical stability

Material is stable under normal conditions.

Possibility of hazardous reactions

Hazardous polymerization does not occur.

Conditions to avoid

Contact with incompatible materials. Exposure to moisture. When mixed with water this product can become very hot. Encasing or making moulds of any body part can cause serious burns that may require surgical removal of affected tissue and even amputation of encased body part.

Incompatible materials

Acids. Exposure to water and acids must be supervised because the reactions are vigorous and produce large amounts of heat. Crystalline silica in contact with powerful oxidizing agents, such as fluorine, chlorine trifluoride and oxygen difluoride, may cause fires. Crystalline silica will dissolve in hydrofluoric acid and produce a corrosive gas, silicon tetrafluoride.

Hazardous decomposition products

Calcium oxides. Sulfur oxides.

11. Toxicological information

Information on likely routes of exposure

Ingestion

Ingestion may cause irritation and stomach discomfort.

Inhalation

Inhalation of dusts may cause respiratory irritation.

Skin contact

Exposure to dry product may cause drying of the skin and mild irritation, or more significant effects from the aggravation of other conditions. Wet product is caustic (pH ≥ 12) and dermal exposure may cause more severe skin effects, including thickening, cracking or fissuring of the skin. Prolonged exposure can cause severe skin damage in the form of chemical (caustic) burns. Some individuals who are exposed to wet or dry product may exhibit an allergic response, which can result in symptoms ranging from mild rashes to severe skin ulcers.

Eye contact

Exposure to airborne dust may cause immediate or delayed irritation of the eyes. Depending on the level of exposure, effects may range from redness to chemical burns and blindness.

Symptoms related to the physical, chemical and toxicological characteristics

Dust may irritate eyes and mucous membranes of the nose, throat and upper respiratory system causing sneezing and/or coughing. May cause serious chemical burns to the skin. May cause chemical eye burns. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity

Not expected to be a hazard under normal conditions of intended use.

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization

Not classified but possible due to skin sensitization effect.

Skin sensitization

Trace amounts of Cr(VI) compounds from Portland Cement may cause allergic skin reaction even after one exposure.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

Repeated and prolonged exposures to high levels of respirable crystalline silica may cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Crystalline silica (Quartz) (CAS 14808-60-7) 1 Carcinogenic to humans.

NTP Report on Carcinogens

Crystalline silica (Quartz) (CAS 14808-60-7) Known To Be Human Carcinogen.

Reproductive toxicity

Not expected to be a reproductive hazard.

Specific target organ toxicity - single exposure

No data available, but none expected.

Specific target organ toxicity - repeated exposure

No data available, but none expected.

Aspiration hazard

Due to the physical form of the product it is not an aspiration hazard.
Chronic effects

Prolonged and routine inhalation of high levels of respirable crystalline silica particles can lead to the lung disease known as silicosis. Some studies show excess numbers of cases of scleroderma, connective tissue disorders, lupus, rheumatoid arthritis, chronic kidney diseases and end-stage kidney disease in workers exposed to respirable crystalline silica. Pre-existing skin and respiratory conditions including dermatitis, asthma and chronic lung disease might be aggravated by exposure. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

12. Ecological information

Ecotoxicity

This product is not expected to produce significant ecotoxicity upon exposure to aquatic organisms and aquatic systems. Large amounts of the product may affect the pH-factor in water with possible risk of harmful effects to aquatic organisms.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)</td>
<td>Aquatic</td>
<td>LC50</td>
</tr>
<tr>
<td>Fish</td>
<td>Fathead minnow (Pimephales promelas)</td>
<td>&gt; 1970 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability

Calcium sulfate dissolves in water forming calcium and sulfate ions.

Bioaccumulative potential

Bioaccumulation is not expected.

Mobility in soil

No data available.

Other adverse effects

None expected.

13. Disposal considerations

Disposal instructions

Dispose in accordance with applicable federal, state, and local regulations. Recycle responsibly.

Local disposal regulations

Dispose of in accordance with local regulations.

Hazardous waste code

Not regulated.

Waste from residues / unused products

Dispose of in accordance with local regulations.

Contaminated packaging

Dispose of in accordance with local regulations.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable. This product is a solid. Therefore, bulk transport is governed by IMSBC code.

15. Regulatory information

US federal regulations

This product is a “Hazardous Chemical” as defined by the OSHA Hazard Communication Standard 29 CFR 1910.1200 (OSHA) and 8 CCR § 5194 (Cal/OSHA).

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.
SARA 311/312 Hazardous chemical
Yes
SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.
Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
US. Massachusetts RTK - Substance List
Crystalline silica (Quartz) (CAS 14808-60-7)
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)
Portland Cement (CAS 65997-15-1)
US. New Jersey Worker and Community Right-to-Know Act
Crystalline silica (Quartz) (CAS 14808-60-7)
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)
Portland Cement (CAS 65997-15-1)
US. Pennsylvania Worker and Community Right-to-Know Law
Crystalline silica (Quartz) (CAS 14808-60-7)
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)
Portland Cement (CAS 65997-15-1)
US. Rhode Island RTK
Not regulated.
US. California Proposition 65
This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.
US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance
Crystalline silica (Quartz) (CAS 14808-60-7)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision
Issue date: 05-May-2014
Revision date: -
Version #: 01
Further information

Plaster of Paris: Is classified as a hazardous substance but is generally considered a safe material for routine use. When plaster of Paris is used responsibly it is not considered as a dangerous material. However, when mixed with water this product can become very hot. DO NOT attempt to make a cast enclosing any part of the body. Encasing any body part can cause serious burns and even amputation of the encased body part.

Crystalline silica: Raw materials in this product may contain respirable crystalline silica. Exposures to respirable crystalline silica are not expected during the normal use of this product. However, actual levels must be determined by workplace hygiene testing. Prolonged and repeated exposure to airborne free respirable crystalline silica can result in lung disease (i.e., silicosis) and/or lung cancer.

OSHA’s “Preventing Skin Problems from Working with Portland Cement” provides excellent guidance and can be downloaded at: https://www.osha.gov/dsg/guidance/cement-guidance.html

NFPA Ratings:
Health: 2
Flammability: 0
Physical hazard: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

Disclaimer

This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.